# On the Behavior of Paramagnetic Species Formed in the Pure V<sub>2</sub>O<sub>5</sub> Crystal under SO<sub>2</sub>-Oxidation

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Two types of ESR spectra were found in the highly purified V2O5 crystal under conditions of SO2 oxidation. The shapes and the intensities of the spectra were investigated in detail in the temperature range from 470 to 656 °C under various mixing ratios of SO<sub>2</sub> to O<sub>2</sub>. Below ca. 600 °C a sharp and asymmetric spectrum existed stably, while above that temperature it was replaced by a spectrum with an hfs of 29 lines, the intensities of which always were very weak. The low-temperature-type spectrum was reasonably assigned to the VOSO<sub>4</sub> phase, and the high-temperature-type, to an oxygen defect surrounded equivalently by four vanadium ions in the  $V_2O_5$ phase. The interchange between the two spectra near 600 °C occurred reversibly and was related favorably to the following process in the surface layer of the  $V_2O_5$  crystal:  $2VOSO_4 = V_2O_5 + SO_3 + SO_2$ . The change in the working states of a pure V2O5 crystal according to the conditions of SO2 oxidation was discussed.

There have been numerous reports<sup>1-10)</sup> on the mechanism of SO<sub>2</sub> oxidation over vanadium oxide catalysts, which are used in the states of a fused mixture of V<sub>2</sub>O<sub>5</sub> with alkali sulfates and of a mixture supported on silica and alumina gels. Many authors<sup>5-10)</sup> have determined the changes in the mechanisms of SO2 oxidation over the catalysts at around 450 °C; they have been discussed mainly from the point of view of reaction kinetics. Mastikhin et al.<sup>11)</sup> have observed the ESR spectra of  $V_2O_5 \cdot 3.5 K_2S_2O_7$  supported on alumina gel during SO<sub>2</sub> oxidation and have suggested that the changes in the kinetics are related to some changes in the working states of the catalyst. However, no full solution to this problem has yet been given for multicomponent catalysts because of the complicated changes in the ESR spectra according to the reaction conditions.

In the highly purified V<sub>2</sub>O<sub>5</sub> crystal, however, simple spectra were found under the conditions of SO<sub>2</sub> oxidation. The shapes and the intensities of the spectra showed clear changes depending upon the SO<sub>2</sub>/O<sub>2</sub> ratio and the reaction temperature. The purpose of this paper is mainly to give proper assignments to the paramagnetic species and to discuss in detail the behavior of the species on the surface of the pure V<sub>2</sub>O<sub>5</sub> crystal depending on the conditions of SO<sub>2</sub> oxidation.

### **Experimental**

The V<sub>2</sub>O<sub>5</sub> powder, which has been obtained Materials. by the decomposition of NH<sub>4</sub>VO<sub>3</sub> (Special grade, Wako Pure Chem. Ind. Co.) was further chemically purified according to the methods of McCarley et al. 12) and Haemers. 13) The V<sub>2</sub>O<sub>5</sub> single crystals were prepared by a zone-melting method with a Pt-boat. The crystals were cut into a proper size for contact with the reaction gases and for the ESR measurements. The VOSO<sub>4</sub>·3H<sub>2</sub>O (Special grade, Mitsuwa Chem. Ind. Co.) was used without further purification for the observation of the changes in the ESR spectra by dehydration and sintering.

The  $V_2O_5$  single crystal was placed in a quartz tube with an inner diameter of 0.3 cm and a length of 3 cm, which was connected by a gradual joint to a glass tube 0.6 cm in inner diameter. After pretreatment at 500 °C under evacuation for 1 h, it was cooled to room temperature. A given amount of a gaseous mixture of SO<sub>2</sub> and O<sub>2</sub> was introduced into the sample tube, and then the tube was sealed off. The reaction was carried out by heating the sample

tube in an electric furnace for a long time. It was quenched by immersing it quickly in cold water before the ESR measurement. The procedure was repeated at various temperatures between 470 and 656 °C, the temperature fluctuation being kept within ±1 °C. The reaction conditions are summarized in Table 1.

Table 1. Experimental conditions of SO<sub>2</sub> OXIDATION ON  $V_2O_5$  CRYSTAL

Sample	$SO_2$ $Torr^{a)}$	O <sub>2</sub> (air) Torr	SO <sub>2</sub> /O <sub>2</sub> ratio	$V_2O_5$ mg	Volume cm³
$S_s-1$	370	40 (200)	9	29	4
$S_s-2$	375	34(170)	11	45	25
$S_s$ -3	480	6(31)	80	32	25
$S_s$ -4	556	0	$\infty$	18	5

a) 1 Torr= $1.334 \times 10^2$  Pa.

The dehydration of VOSO<sub>4</sub>·3H<sub>2</sub>O and its sintering were done in the same ESR sample tube described above.

ESR Measurements. The ESR spectra were recorded at room temperature and at 77 K with an X-band spectrometer. The modulation frequency of the magnetic field was 455 kHz. The frequency of the microwave was determined to be 9326 MHz by the use of a wave meter. The calibration of the static magnetic field was done with DPPH and the Mn(II) ion doped in MgO as standards.

Determination of Spin Concentration. The spin concentration was determined with a single mode cavity  $(T_{011})$  by the use of CuSO<sub>4</sub>·5H<sub>2</sub>O (single crystal) and DPPH (benzene soln) as the primary and the secondary standards of the spin concentrations respectively. A capillary tube which contained

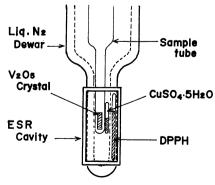


Fig. 1. Arrangement of V<sub>2</sub>O<sub>5</sub> crystal and DPPH and CuSO<sub>4</sub>·5H<sub>2</sub>O standards in ESR cavity.

DPPH was always fixed on the outer wall of the quartz Dewar. On the other hand, a capillary tube which contained the  $CuSO_4 \cdot 5H_2O$  was placed on the outer wall of the sample tube and was immersed together with it in the Dewar. The arrangement of the sample and the standards in the cavity are shown schematically in Fig. 1. The  $CuSO_4 \cdot 5H_2O$  crystal was placed in the capillary tube so as to make the  $g_{II}$  and  $g_{\perp}$  axes nearly parallel to  $H_0$  during the rotations of the sample tube around the axes. The spin concentrations were mainly obtained by a comparison of the integrated intensities of the standards with those of the samples. In the case of low spin concentrations, the amplitude of the first derivative curve of DPPH was used as a secondary standard.

## Results

ESR Spectra in a Single Crystal of Highly Purified V<sub>2</sub>O<sub>5</sub> under the Conditions of SO<sub>2</sub> Oxidation. No ESR signal was observed in the single crystal prepared from the cautiously purified V2O5 powder in air by the zone-melting method, although the signals ascribed to both vanadium ions (IV) with hfs of 15 lines and to the Fe ion as an impurity were usually found in the spectrum of the unpurified crystal. When the purified V<sub>2</sub>O<sub>5</sub> single crystal was placed in contact with a gaseous mixture of SO<sub>2</sub> and O<sub>2</sub>, an ESR spectrum with hfs of 15 lines and an hf-splitting constant,  $A_{//}$ , of 8.8 mT appeared initially. The spectrum is probably the same as has been found in pure and doped  $V_2O_5$  by many authors, 14-16) as has been mentioned below. On prolonged contact the spectrum was replaced by an asymmetric spectrum, and the intensity of new spectrum increased with the time. When the temperatures were raised above ca. 600 °C, the asymmetric spectrum abruptly disappeared and a new spectrum with hfs whose splitting constant,  $A_{//}$ , is about 4.3 mT appeared. The former will hereafter be called the low-temperaturetype spectrum, and the latter, the high-temperaturetype spectrum.

In Run  $S_s$ -4, in which the crystal was treated at 617 °C with  $SO_2$  alone, the spectrum with an hfs of 15 lines appeared initially, but soon disappeared. By this time the brilliance of the surface and the transparency disappeared completely, and the surface was covered with black and velveteen polycrystallines. Except for Run  $S_s$ -4, the surface brilliance of the cleaved plane (010) did not vary clearly upon the repetition of the heating and cooling, although the color and the transparency of the crystal did change.

Low-temperature-type Spectrum. The growth of the sharp asymmetric spectrum on Sample  $S_s$ -2 during the contacts at 470 °C is illustrated in Fig. 2. The line shapes of the asymmetric spectra at  $H_0//b$  and  $H_0\perp b$  in Fig. 2 seem to show a typical randomly oriented paramagnetic species with an axially symmetric g-tensor. In the intermediate direction between  $H_0//b$  and  $H_0\perp b$ , however, an additional sharp line appeared in the asymmetric spectrum. The sharp line moved from the static magnetic field (position) corresponding to  $g_{I/}=1.924$  to that corresponding to  $g_{\perp}=1.970$ , according to the change in the direction of the static magnetic field from  $H_0//b$  to  $H_0\perp b$  in the ac-plane. In a previous paper,  $H_0//b$  to  $H_0\perp b$  in the appendencies of the spectrum

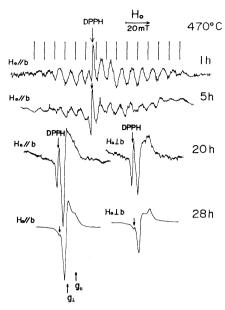


Fig. 2. Changes in ESR spectrum of a highly purified  $V_2O_5$  single crystal during contact with a reaction mixture of  $SO_2$  and  $O_2$  at 470 °C.—Appearance and disappearance of ESR spectrum with hfs of 15-lines and then appearence of a sharp asymmetric spectrum (the so-called low temperature type spectrum).

Table 2. Changes in spectrum and its spin concentration in sample  $S_{\rm s}\text{-}1$  with the temperature

Temp °C	Time h	Low-temperature type Spin concn ×10 <sup>17</sup> /29 mg	High-temperature type
505	134	8.2	<del>-</del>
639	43	4.7	
656	17	0.7	hfs 29 lines
656	39		hfs 29 lines $(4 \times 10^{15})$
599	166	3.8	-
549	163	6.8	
532	70	6.6	

were examined in detail and it was concluded that the asymmetric sharp spectrum was as a composite: one component was ascribed to the spectrum caused by an axially symmetric g-tensor (g<sub>//</sub>=1.924 and g<sub>⊥</sub>=1.970) taking a relatively random orientation to the crystalline lattice of the  $\rm V_2O_5$  and the other, to that taking a definite orientation, i.e., the g<sub>//</sub>/b-axis of the  $\rm V_2O_5$  crystal.

The changes in the spin concentrations according to the reaction conditions are given for Samples  $S_s$ -1,  $S_s$ -2, and  $S_s$ -3 in Tables 2, 3, and 4 respectively. All the data were also graphically shown together in Fig. 3. In the case of Sample  $S_s$ -2, the time responses for the appearance and disappearance of the low-temperature-type spectrum are given in Fig. 4. It may be seen from the figures that the appearance and disappearance occur abruptly within the temperature range between 586 and 595 °C.

High-temperature-type Spectrum. At higher temperatures the low-temperature-type spectrum was re-

Table 3. Changes in spectrum and its spin concentration in sample  $\mathrm{S_{s}\text{-}2}$  with temperature

Temp °C	Time h	Low-temperature type Spin concn $\times 10^{17}/45$ mg	High-temperature type
470	229	1.5	-
536	166	4.5	
595	96	0.1	hfs of 29 lines
640	65	0.08	hfs of 29 lines
586	161	5.2	_
513	180	6.2	
481	230	8.9	

Table 4. Changes in spectrum and its spin concentration in sample  $\mathrm{S}_{\mathrm{s}}\text{--}3$  with temperature

Temp °C	Time h	Low-temperature type Spin concn ×10 <sup>17</sup> /32 mg	High-temperature type
600	45	0.013	
656	70	0.022	hfs 29 lines
481	167	0.32	-
550	161	0.97	-
572	160	1.1	
516	180	1.1	_
476	228	4.6	

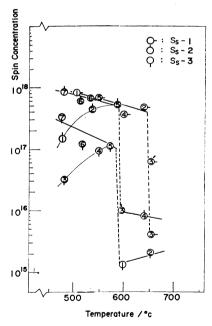


Fig. 3. Temperature dependences of spin concentrations of  $V_2O_5$  single crystals after any periods of the contacts with  $SO_2+O_2$  gases. The concentrations mean the numbers of unpaired electron per weight of used crystal. The figures in the circles indicate sequences of the measurements. Contact conditions are given in Table 1. The spin concentrations, the contact periods and sequences are given in Tables 2, 3, and 4, correspond to  $S_s$ -1,  $S_s$ -2, and  $S_s$ -3, respectively.

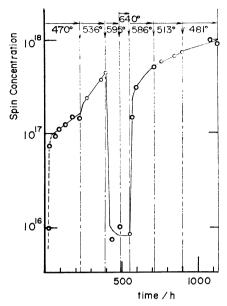


Fig. 4. Changes in the spin concentrations of the crystal,  $S_s$ -2 at various temperatures with the contact times

placed by a new spectrum with hfs of more than twenty lines, whose hf-splitting constant was a half of that of the previous spectrum ( $A_{I/}$ =4.3 mT). Such a change in the spectrum of Sample S<sub>s</sub>-1 is illustrated in Fig. 5.

ESR Spectrum of Pure Vanadium Sulfate Powder. mixtures of V<sub>2</sub>O<sub>5</sub> and alkali sulfates under the reaction conditions of SO<sub>2</sub> oxidation, quite similar spectra with low-temperature-type spectra have been reported and ascribed to some states of vanadium sulfates. 11) The ESR spectrum of pure vanadium sulfate was also examined. The ESR spectrum of VOSO<sub>4</sub>·3H<sub>2</sub>O and the spectra obtained after heating VOSO<sub>4</sub>·3H<sub>2</sub>O in air at 490 °C for 24 h and then at 600 °C for 1 h are shown in Fig. 6. The higher the temperature, and the longer the treatment, the sharper and the more asymmetric the line shape. The g-values of the spectra are summarized in Table 5. In the limiting case we could obtain the spectrum with a g-value similar to that of the low-temperature-type spectrum. Upon heating at 620 °C the sharp asymmetric spectrum disappeared completely.

## Discussion

High-temperature-type Spectrum in  $V_2O_5$  Crystal under the Conditions of  $SO_2$  Oxidation. There have been many reports on the ESR spectra of doped and undoped  $V_2O_5$  single crystals. For instance, the spectrum with an hfs of 15 lines was found in Fe-, V-, and Cu-doped crystals,  $^{14,15}$ ) and that with an hfs of 29 lines in Li- and Na-doped crystals. In undoped  $V_2O_5$  single crystals, spectra with hfs of 15 and 29 lines  $^{16,18}$ ) were also reported; the spectra were ascribed to some kinds of oxygen vacancies in the crystalline lattices. No clear differences in the spectra with an hfs of 15 lines can be found between the doped and undoped crystals so long as only the ESR parameters are compared.

These results indicate that the hf-coupling constants

Table 5. Comparisons of ESR parameters with respect to the low temperature type spectrum

Sample	Measurement Temp/K	g//	$g_{\perp}$	$\langle g \rangle$	Reference
V <sub>2</sub> O <sub>5</sub> ·3.5K <sub>2</sub> S <sub>2</sub> O <sub>7</sub> on α-Al <sub>2</sub> O <sub>3</sub> in working states	673	1.920	1.980	1.960	11
VOSO₄ on silica gel	300	1.915	1.969	1.951	19
V <sub>2</sub> O <sub>5</sub> crystal in the SO <sub>2</sub> oxidation	77	1.924	1.970	1.955	The present work
VOSO <sub>4</sub> ·3H <sub>2</sub> O powder	77	_	_	1.980	The present work
VOSO <sub>4</sub> ·3H <sub>2</sub> O glyceline soln	77	1.940	1.990	1.973	The present work
VOSO <sub>4</sub> ·3H <sub>2</sub> O heated in air at 148 °C for 4 h	77	1.929	1.967	1.954	The present work
VOSO <sub>4</sub> ·3H <sub>2</sub> O heated in air at 490 °C for 24 h	77	1.932	1.970	1.957	The present work
VOSO <sub>4</sub> ·3H <sub>2</sub> O heated in air at 600 °C for 1 h	77	1.925	1.966	1.952	The present work

Table 6. Comparisons of ESR parameters with respect to the high-temperature-type spectrum (at 77 K)

Sample	No. of hfs -line	g//	$g_{\perp}$	A <sub>//</sub> (mT)	$A_{\perp} \ (\mathrm{mT})$	Reference
Doped V <sub>2</sub> O <sub>5</sub> crystal (Fe-doped Cu-doped V-doped	15 15 15	1.82 1.92 1.92	1.98 1.985 1.991	10.5 8.6 9.0	5.0 - 3.7	14 15 15
Undoped $V_2O_5$ crystal	15 29	1.911 1.931	1.983 1.982	$\begin{array}{c} \textbf{8.8} \\ \textbf{4.3} \end{array}$	3.3	16 18
$S_s$ -1 (at 656 °C) $S_s$ -2 (at 470 °C, initially)	29 15	1.917 1.924		4.3 8.8	 3.3	The present work The present work

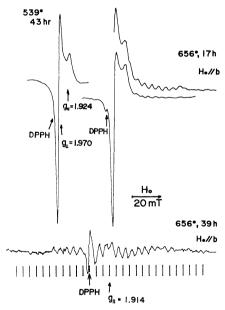


Fig. 5. Low temperature type spectrum at 539 °C, and disappearance of the spectrum and appearance of a new spectrum with hfs of more than 20 lines by the contact at 656 °C (the so-called high temperature type spectrum).

are related inversely to the number of <sup>51</sup>V nuclei, interacting equivalently with an unpaired electron, and thus to the number of the hf-lines, as has previously been suggested by Ioffe and Patrina. <sup>14)</sup> According to such a rule, the spectrum with an hfs of 15 lines (A<sub>//</sub>= 8.8 mT) in Fig. 2 can be ascribed to an oxygen vacancy of the Gillis type. <sup>16)</sup> The high-temperature-type spec-

trum with the hf-splitting of  $4.3~\rm mT$  at  $H_0//\rm b$  in Fig. 5 could also be identified with the spectrum with an hfs of 29 lines, <sup>18)</sup> although not all the hf-lines appear and the relative intensities of the hf-lines do not accord with a polynomial distribution. The lack of the full number of hf-lines and the correct intensity distribution might be caused by the relatively low concentration and the small fluctuation in the orientations of the paramagnetic species in the surface layer. Such a low concentration could be understood by thermochemical considerations, as will be mentioned below, and such a fluctuation in the orientations could be expected for the sample quenched from a real working state of  $SO_2$ -oxidation.

The positions of the hf-lines, however, were explained well by the following procedure and ESR parameters. Including the magnetic hyperfine interaction to the second order, the resonance field is given approximately by Eq. 1:<sup>21)</sup>

$$\begin{split} H(m_1) &= H_0 - K m_1 / g \beta - (4H_0)^{-1} \cdot (g \beta)^{-2} \cdot A_{\perp}^{\ 2} \cdot (A_{//}^2 + K^2) K^{-2} \cdot \\ & \{ I(I+1) - m_1^{\ 2} \} - (2H_0)^{-1} \cdot (g \beta)^{-2} \cdot \\ & (A_{//}^2 - A_{\perp}^{\ 2}) K^{-2} \cdot g_{\perp}^{\ 2} \cdot g_{//}^2 \cdot g^{-4} \cdot z^2 (1 - z^2) m_1^{\ 2}, \end{split} \tag{1}$$

where

$$H_0 = hv/g\beta, \ g^2 = g_{\perp}^2 + (g_{//}^2 - g_{\perp}^2)z^2$$

and

$$K^2g^2 = A_{//}^2g_{//}^2z^2 + A_{\perp}^2g_{\perp}^2(1-z^2).$$

In the limiting case of  $z=\cos\delta=1$ ,

$$H(m_{\rm I}) = H_{II} - (A_{II}/m_{\rm I}/g_{II}\beta) - (2H_{II})^{-1} \cdot (g_{II} \cdot \beta)^{-2} \cdot A_{\perp}^{2} \cdot \{I(I+1) - m_{\rm I}^{2}\},$$
 (2)

can be derived. The positions of the hf-lines (at any  $m_1$ ,  $m=m_{11}+m_{12}$  and  $m_{11}+m_{12}+m_{13}+m_{14}$  respectively),

TABLE 7.	Comparisons	OF SPIN CONCENTI	RATION OF THE	LOW-TEMPERATUR	E-TYPE SPECTRUM
WIT	H NUMBERS OF	SO <sub>3</sub> AND SO <sub>2</sub> AT	580 °C in equ	UILIBRIUM OF SO <sub>2</sub>	OXIDATION

Sample	$^{n_{\mathrm{SO_3}}}$ $^{\mathrm{SO_3}}$ $^{\mathrm{mols}}$ $^{ imes 10^{19}}$	$n_{\mathrm{SO}_2} \atop \mathrm{SO}_2 \atop  imes 10^{19}$	$n_{ m spin}$ Spin concn $ imes 10^{19}$	$n_{ ext{vanad}}$ . Vanadium atom $ imes 10^{19}$	$n_{ m spin}/n_{ m vanad}$ .
S <sub>s</sub> -1	1.6	6	0.06	20	0.003
$S_s$ -2	5.6	27	0.05	30	0.0017
$S_s$ -3	0.5	41	0.01	21	0.0005

which were calculated by means of Eq. 2 using the parameters of  $g_{//}=1.924$ ;  $A_{//}=8.4$ ,  $A_{\perp}=3.3$  mT and  $g_{//}=1.917$ ;  $A_{//}=4.3$  mT, are given above and below the spectra in Figs. 2 and 5 respectively. In the latter case the third term of Eq. 2 is neglected. The parameters are listed in Table 6 for the sake of comparison.

From the discussions both the g-values and the hf-coupling constants, it is clear that the ESR spectra, like what those which have previously been observed in doped and undoped  $V_2O_5$  by many authors,  $^{14-18)}$  can also exist in the highly purified  $V_2O_5$  under the conditions of  $SO_2$  oxidation. The spectra with hfs values of 15 lines and more than 20 lines can, then, be conclusively ascribed to the  $V^{4+\cdots}V^{5+}$  and  $V^{4+\cdots}V^{5+}$ .

sites, produced by the elimination of lattice oxygens without the interpositions of other metal impurities.

Low-temperature-type Spectrum of the  $V_2O_5$  Crystal under the Conditions of  $SO_2$  Oxidation. The thermal analysis of  $V_2O_5 \cdot nH_2O$  has been carried out in several atmospheres by many authors.  $^{22-25)}$  From those results, above ca. 140 °C  $VOSO_4 \cdot 3H_2O$  is known to start to change in air to  $VOSO_4 \cdot H_2O$  and above ca. 200 °C to anhydrated  $VOSO_4$ ; this will be followed by further decomposition,  $VOSO_4 \rightarrow V_2O_5$ , on heating above ca. 550 °C. On the basis of our present knowledge, the changes in the spectrum from a symmetric and broad

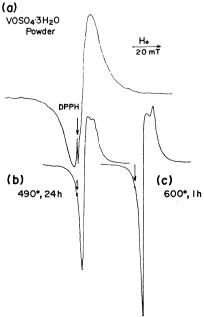


Fig. 6. Changes in ESR spectrum of VOSO<sub>4</sub>·3H<sub>2</sub>O powder with heat treatments, see Table 5.

type to an asymmetric and sharp one in Fig. 6 seems to correspond to the progress in the dehydration and sintering:  $VOSO_4 \cdot 3H_2O \rightarrow VOSO_4$ . It is known from the suggestion by Ballhausen *et al.*<sup>26)</sup> and Ladwig<sup>24)</sup> that, in  $VOSO_4 \cdot 3H_2O$ , some of the water molecules remain in the ligand sites and are replaced by  $SO_4^{2-}$  ions as the dehydration progresses. Thus, the crystalline-field splittings of the oxovanadium(IV) ion, and thus the *g*-values, should differ between  $VOSO_4 \cdot 3H_2O$  and anhydrated  $VOSO_4$ , as will be discussed below.

The rather symmetric line shape of the spectrum of VOSO<sub>4</sub>·3H<sub>2</sub>O might be caused by a similar extent of increase in the linewidth with the anisotropy of the g-tensor of the spectrum of anhydrated VOSO<sub>4</sub> in Fig. 6. Such an increase in the linewidth must be due mainly to some effects of the ligand water on the relaxation time.<sup>27)</sup> The reason can not be explained fully now, although the fact that the structure,<sup>24,28)</sup> linked tightly by SO<sub>4</sub><sup>2-</sup> tetrahedrons, is realized by the elimination of the ligand water seems to give a hint.

The g-values of powdered  $VOSO_4 \cdot 5H_2O^{29}$ ) and  $VOSO_4 \cdot 2H_2O^{30}$ ) have been reported to be  $\langle g \rangle = 1.99$  and 1.96 respectively. The tendency for  $\langle g \rangle$  to decrease as the dehydration progresses corresponds closely to the results in Table 5. It is shown in the table, that finally, the g-value became close to the value of the low-temperature-type spectrum. Such a decrease in the g-value could be caused by the increase in the covalency of the vanadyl complex due to the replacement of the water molecules in the ligand sites by the  $SO_4^{2-}$  ions.  $^{27}$ ) By these comparisons, it seems possible to assign the low-temperature-type spectrum under the conditions of  $SO_2$  oxidation to the  $VOSO_4$  phase, formed on the  $V_2O_5$  crystalline lattice.

The amounts of  $SO_3$  formed and  $SO_2$  remaining in the equilibrium at  $580\,^{\circ}$ C were roughly estimated from the initial amounts of  $SO_2$  and  $O_2$  and the equilibrium constant of the reaction,  $SO_2+^1/_2O_2=SO_3$ . The values are given in Table 7, while the total number of vanadium atoms in the  $V_2O_5$  crystal and the spin concentrations for the low-temperature-type spectrum at  $580\,^{\circ}$ C are given in Fig. 3. By comparing the data, especially between Samples  $S_8$ -2 and  $S_8$ -3, it can be surmised that  $n_{\rm spin}$  decreases with a decrease in  $n_{\rm SO_3}$  and inversely with an increase in  $n_{\rm SO_2}$ . Thus, the spectrum can be ascribed to the  $VOSO_4$  phase; in contrast to this, the possibility of a different assignment to some kinds of reduced vanadium oxides can clearly be ruled out.

Formation of the  $VOSO_4$  Intermediate and the Reaction Mechanism of  $SO_2$  Oxidation on the  $V_2O_5$  Crystal. It is known that the  $(n_{\rm spin}/n_{\rm vanad})$  ratio is 1/2000—1/330, as is shown in Table 7. This indicates that the

paramagnetic species, ascribed to VOSO<sub>4</sub>, is formed only in the surface layer of the crystal, even if the reaction is much prolonged. The curves for the increase in intensity of the low-temperature-type spectrum with the time at 470 and 586 °C in Fig. 4 show clearly the existence of a very fast process at the initial stage and a relatively slow process after that. The initial process can be attributed to the growth of the VOSO<sub>4</sub> phase on the surface, especially on the (010) plane, and the second process, to the diffusion of the VOSO<sub>4</sub> phase into the bulk.

The abrupt increase and decrease in the intensity of the low-temperature-type spectrum near 600 °C seems to occur reversibly in Figs. 3 and 4. The temperature range where the spectrum suddenly disappears may be consistent with the temperature at which the VOSO4 phase in a V<sub>2</sub>O<sub>5</sub>-SO<sub>2</sub>-SO<sub>3</sub>-VOSO<sub>4</sub> system is decomposed thermally, although the range should change according to the reaction conditions of the SO2 oxidation on V<sub>2</sub>O<sub>5</sub>.31) The disappearance of the spectrum can, therefore, be related to the process of Eq. 3:

$$2VOSO_4 \rightarrow V_2O_5 + SO_3 + SO_2. \tag{3}$$

At low temperatures the SO<sub>2</sub> oxidation reaction on pure V<sub>2</sub>O<sub>5</sub> crystal can be expected to proceed through the VOSO<sub>4</sub> intermediate as in the following Eq. 4:

$$2SO_{2} + \frac{1}{2}O_{2} + V_{2}O_{5} \rightarrow 2VOSO_{4} \rightarrow V_{2}O_{5} + SO_{3} + SO_{2}.$$
(4)

On the other hand, at high temperatures it would proceed by the participation of the oxygen defect, surrounded equivalently by four vanadium ions on the V<sub>2</sub>O<sub>5</sub> surface, as is suggested by the appearance of the spectrum with an hfs of 29 lines.

The findings that the formation and decomposition of the VOSO<sub>4</sub> phase in the V<sub>2</sub>O<sub>5</sub> crystal occur reversibly and that the surface brilliance of the (010) plane is kept seem to show the possibility of some regular arrangement of the VOSO4 phase on the surface of the  $V_2O_5$  crystal, as was suggested in a previous paper.<sup>17)</sup>

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